

Revision Date: August 2016

<b>Thread Compound Torque Correction Factors</b>	
API Modified	1.00
Green-Seal <sup>®</sup> II	0.90
Green-Seal <sup>®</sup> II Thermal	0.92
Green-Seal <sup>®</sup> Supreme	1.02
TK II Modified <sup>®</sup>	1.05
QBII 50M	1.05
Tenaris Blue	1.02
All-Star	1.11
JWW <sup>®</sup>	1.09
RJC <sup>®</sup>	1.02
Zincote <sup>®</sup>	1.00
Cop-R-Lube <sup>®</sup>	1.10
NL Collar	1.15
Lithium/Lead Reference	0.97

NOTE: The torque correction factor is influenced by a variety of conditions such as pipe size, thread geometry, drilling mud contaminants, and drilling environment.

In all applications experience and prior knowledge should be used to adjust make-up torques as the torque correction number provided is relative.

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